

## Reliable Aluminum Frame

1. Separate the components according to the labels on each piece.
2. Arrange all angle joints (9 if single, 12 if double, or 15 if triple) on the ground. Make sure that the angles with the washers welded on are in the center. These are the ridge angles. The 4-way angle(s) should be arranged between the 3-way end angles.
3. Place all tubing marked "rafter" as shown in diagram below. If rafters are 2 piece, place one end of each piece of tubing together at the center utilizing the sleeve as shown.
4. The tent length tubing are marked "horizontal". If these are to be sleeved (2) pieces per, place one end of each piece of tubing together at the center, utilizing the sleeve as shown.
5. Place tubing onto the angles running front to back forming the ridge and eave lines. When ridge and eave lines are together, start at one end and put in rafter tubing. When complete it will look like the roof of a house.
6. Drape tent over the roof sections.
7. Put legs onto angles, one side at a time.
8. Stake down the bottom of your tent and guy out eaves to keep roof from sagging if it rains snows.

\*Please note - framework is made to fit your tent after shrinkage. Shrinkage of fabrics is variable so you may find that you will have to shorten some tubing to get a good fit. If cutting the tubing down, be sure to ream out the inside of the tubing where cut to smooth out any aluminum spurs that may hang up the fitting, making it difficult to put together or pull apart.

